Patent Application Applicants: Jinder Jow, et al. Express Mail No. EV338155535US

What is claimed is:

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1 1. High-voltage direct current cable semiconductive shield comprising: 2 a blend of or which is made from a blend of at least one ethylene copolymer having a density of less than about 3 (a) 0.900grams/cubic centimeter, a melt index of from about 0.5 to about 10grams/10 minutes, a crystallinity of less than about 10 percent and a 5 catalyst residue of less than about 1000 ppm; 6 a carbon black having a low level of ionic species; 7 (b) at least one polar polymer modifier in an amount effective to provide a (c) 8 semiconductive shield made with the blend with an enhanced field 9 conductivity and enhanced space charge leakage at high fields relative to 10 a semiconductive shield made with a blend which does not include a 11 polar polymer modifier; and 12 (d) at least one ion scavenger in an amount effective to reduce ionic 13 mobility relative to a semiconductive shield made with a blend, which 14 does not include an ion scavenger. 15 1 2. A high-voltage direct current cable semiconductive shield according to Claim 1, 2 wherein the ethylene copolymer is selected from the group consisting of (a) ethylene/alpha olefin copolymers and 3 (b) nonpolar, low crystalline ethylene copolymers selected from the group 4 consisting of ethylene/propylene copolymer and ethylene/styrene 5 copolymer and mixtures thereof. 6 3. The high-voltage direct current semiconductive shield of claims 1 or 2, wherein 1 the blend further includes at least one heat stabilizer. 2 4. The high-voltage direct current semiconductive shield of any of claims 1 - 3, 1 wherein 2 (a) the polar polymer modifier is selected from the group consisting of (i) a 3 polymer having a density of less than 0.900grams/cubic centimeter with at least one side group selected from the group consisting of hydroxyl, carboxyl, styrenic; (ii) a polymer having a density of less than 6

0.900grams/cubic centimeter and at least one side group which is a

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- residue of maleic anhydride, vinyl acetate or vinyl acrylate; (iii) a
 polylactone resin and; (iv) mixtures thereof, and
- 10 (b) the ion scavenger has at least one chelating group.
- 1 5. The high-voltage direct current semiconductive shield as recited in claim 4,
- wherein the ion scavenger is selected from the group consisting of 1,2-bis(3,5-di-tert-
- butyl-4-hydroxyhydrocinnamoyl)hydrazine, poly[[6-[1,1,3,3-tetramethylbutyl)amino]-
- 4 s-triazine-2,4-diyl] [2,2,6,6-tetramethyl-4-piperidyl)imino]hexamethylene[(2,2,6,6-
- 5 tetramethyl-4-piperidyl)imino]] N,N'-bis(0-hydroxybenzal) oxalydihydride, barbituric
- 6 acid, tertiary phosphorous acid ester of a thiobisphenol, and N,N'-diphenyuloxamid,
- 7 and mixtures thereof.
- 1 6. The high-voltage direct current semiconductive shield of any one of claims 1 -
- 5, wherein the ethylene copolymer is crosslinked.